Digital Amplifier Detachable Photoelectronic Sensor



**DS** Series Laser Type Sensor Head

DSR -800 DSR -5000

DSTC-200-M8 DSTA-200-M8

**OPTEX** 

FR

DSD -100 DSTC-200 DSTA-200

### Instruction Manual

- \* Thank you for purchasing the DS Series. We hope you are fully satisfied with this product and enjoy its performance.
- \* Carefully read this instruction manual and keep it for future reference

#### Safety Precautions

Carefully read and understand the safety precautions before operation.

The important information is provided to protect your health and property.

Do not apply any other installing or operating procedure other than that described in this manual.

#### ■Meanings of Safety Symbols



Indicates a possible hazard that may result in death, serious injury, or serious property damage if the product is used without observing the stated instructions



Indicates a possible hazard that may result in personal injury or property damage if the product is used without observing the stated instructions.

#### Mandatory Requirements



- This product is not an explosion-proof construction. Do not use the product under flammable, explosive gas or liquid environment.
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure
- The light source of this product applies the visible light semiconductor laser.
- Do not disassemble or modify the product since it is not designed to automatically stop the laser emission when open. Disassembling or modifying at customer's end may cause personal injury, fire or electric shock.
- Do not stare into the laser beam directly, install at eyelevel of the people around, nor expose the beam to the human body intentionally
- Use the exclusive amplifier unit to connect the product. Not doing so may result in an accident or product damage.
- Wiring or disconnecting with the power ON is danger. Never fail to turn OFF the power supply

This product cannot be used as a safety device to protect human body.

#### Operating Precautions

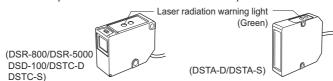


- Installing in the following places may result in malfunction: 1. A dusty or steamy place
  - 2. A place generating corrosive gas
  - 3. A place directly receiving scattering water or oil
- 4. A place suffered from heavy vibration or impact • Do not use the sensor outside nor expose the detection surfacedirectly to ambient light (laser light, incandescent
- light and sunlight). • Do not use the sensor in transient state after power on approx. 100 ms).
- The sensor performance may depend on the individual
- Wipe off dirt on the emitting/receiving parts to maintain correct detection. Also, avoid direct impact on the product

#### Precautions for using laser

#### ■ Laser emission warning light

Confirmation of laser emission is available with the laser emission warning light. It starts lighting after turning the power on and keeps lighting while the laser is being radiated. It is also possible to confirm with the exclusive amplifier unit.



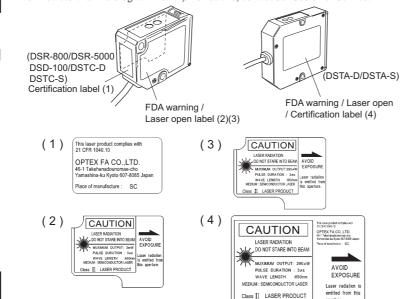
This product is classified as a Class 2 (II) Laser Product by JIS C6802 / IEC / FDA Laser Safety Standard as this radiates the visible laser beam. The warning label and the description label in English are attached on the side face of the sensor head indicating the

\*The emitters DSTC-D/DSTA-D and DSTC-S/DSTA-S of DST-200/M8 and DSTA-200/-M8 are rated as Class II by the FDA standard (when exporting to the US). However, the class 1 is applied for the

Exchange the label enclosed with the product.

# Other countries (except US) CLASS 1 LASER PRODUC

When exporting this machine to the US, the US laser control, FDA (Food and Drug Administration) is applied. This product has been already reported to CDRH (Center for Devices and Radiological Health). For details, contact our Customer Service.

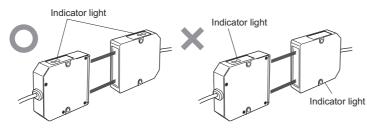


#### ■ Precautions in using DSTA-200 / DSTA-200-M8

When using DSTA-200 or DSTA-200-M8 for length measurement, follow the instructions below.

- Emitter is applied to gray cable and Receiver is applied to black one.
- Install the sensor so that the sensor of flood beam is positioned in the center of the light receiving part. (Install so that the indication value of amplifier unit is

Install the flooding/receiving device in the same direction. Refer to each label or indicator light as a standard.



#### Specifications

Model		Retro reflection type		Diffuse reflection type	Through beam type	Through beam/ Length measurement type	
		DSR-		DSD-100	DSTC-200	DSTA-200	
					Emitter: DSTC-D	Emitter: DSTA-D	
		800	5000		Detector: DSTC-200	Detector: DSTA-200	
	M8 Relay-type	-		-	DSTC-200-M8	DSTA-200-M8	
-	Emitter M8			-	DSTC-S	DSTA-S	
	Detector M8			-	DSTC-R	DSTA-R	
Adaptable amplifier unit		DSA-M 🔲 /DSA-M 🗆 -M8 / DSA-S 🗆 🗆					
Light source		Visible light semiconductor laser 650nm					
Output		max. 3mW		max. 390 μW			
IEC/JIS CLASS		CLASS 2		CLASS 1			
FDA CLASS		Class II					
Detection	Long	8 m	0.5···50 m	1 m		2 m	
distance	Standard	5 m	0.3···35 m	0.7 m	2 m	Length measurement mode: 0.5 m	
*1	Fast	2 m	0.1···20 m	0.25 m		(Only Long and Standard)	
D	Ream size *2		. 2 mm φ	Approx. 1 mm φ	Approx. 2 mm φ	Approx. 30 x 2.5 mm	
Beam size *2		(Distan	ce: 2 m)	(Distance: 1 m)	(Distance: 2 m)	(Distance: 2 m)	
Repeat a	ccuracy *3	0.2 mm 0.2 mm		0.2 mm	0.3 mm		
Indicator	light	Laser radiation indictor light: Green Output indicator light: Orange					
Operating tem	perature/humidity	-10 to +55°C/35 to 85 %RH (No condensation or freezing)					
Store tempe	rature/humidity	-25 to +70°C/35 to 85 %RH (No condensation or freezing)					
Ambient	light	3,000 lx (Incandescent light) 10,000 lx (Sunlight)					
Shock re	sistance	10 to 55 Hz Double-amplitude 1.5 mm 2 hours at each direction of X, Y and Z					
Protection category		IP67					
Material		PC (Case, Cover) PMMA / Glass (Front glass)					
Weight (including the codes)*4		45g			90g	115g	

\* 1 DSD-100 : With white paper (90 %) of 200 x 200 mm DSR-800 : With the reflector MP-45 (accessory)

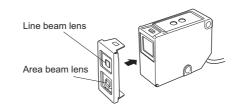
DSR-5000: With the reflector P250F (accessory)

- \* 2 Defined with center strength 1/e2 (13.5%). There may be leak light other than the specified spot size. The senso may be damaged when there is a highly reflective object around the targets
- \* 3 Right angle to sensing axis.(to 2m)
- \* 4 The weights of DSTC-200 and DSTA-200 include the emitter and the ditector.

#### Accessories and others

#### ■ Lens attachment (Model BL-W130L-1:Optional)

Installing the attachment to DSR-800 DSR-5000 allows two types of beam shape: Line beam and area beam. Attach the beam-shape lens and the optical axis to use together.



]	Beam shape	
	Line beam	Approx. 40 x 1 mm
- 1	Line beam	(Distance: 300 mm)
	A 1	Approx. 35 x 35 mm
	Area beam	(Distance: 300 mm)

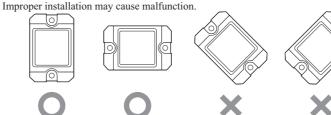
- \* The beam form may depend on the individual products.
- \* Do not use for DSD-100. Uninstallable to DSTA-200, DSTA-200-M8, nor DSTA-S.

#### ■ MP-45 Reflector (attached to DSR-800 DSR-5000)

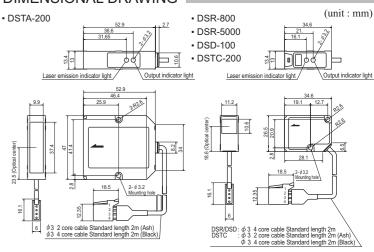
- Instruction for use
- 1. When cleaning, blow off or lightly wipe with a soft cloth. Do not use thinner, benzene or kerosene.
- 2. Avoid strong push of the reflecting surface or direct impact. Doing so may result in damaging the prism and deteriorating the performance.
- 3. Avoid using outside or under the environment where oil or water scatters.

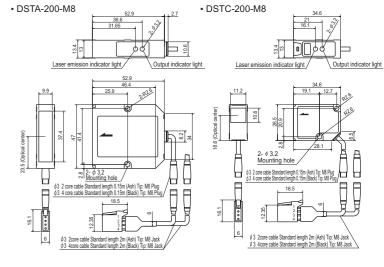
#### ●Installation procedure

Refer to the figure below and use in the correct direction.



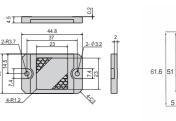
#### DIMENSIONAL DRAWING





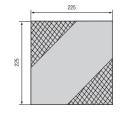
• P250F

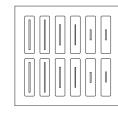




· MP-225 (Cutting type)

BL-W130L-2 [Slit for DSTA-200]





- The product specification may change without notice for improvement.
- For any inquiry, please contact the manufacture/vendor below.

## OPTEX FA CO., LTD.

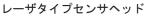
Head office: Mitsui Seimei Kyoto Yamashina BLDG 6F, 46-1 Takehanadounomae-cho, Yamashina-ku, Kyoto 607-8085 Japan

> TEL: +81-(0)75-594-8123 FAX: +81-(0)75-594-8124

Website http://www.optex-fa.com

### デジタルアンプ分離型光電センサ

## DSシリーズ



ノサヘッド DSR -800 DSR -5000

> DSD -100 DSTC-200 DSTA-200

DSTC-200-M8 DSTA-200-M8

**OPTEX** 

FR

(DSR-800/DSR-5000 DSD-100/DSTC-D/DSTC-S)

### 取扱い説明書

- お買い上げいただきありがとうございます、ご希望どおりの製品であることをご確認して下さい。
- 取扱い説明書は、ご使用前によくお読みいただき大切に保管して下さい。

#### 安全にご使用いただくために ■

取扱い説明書に記載されている注意事項をよくお読みになり、内容を理解されるまではお使いにならないでください。

取扱い説明書には、お客様の健康や財産を守るための注意事項が記載されていますので記載の無い据付け・操作方法ではご使用にならないで下さい。

#### ■記号表記について



この表示を無視して誤った取り扱いをすると、人が死亡 または重症を負う可能性が想定される内容を示します。 また、重大な物的損害を受ける恐れがあります。



この表示を無視して誤った取り扱いをすると、人が負傷する可能性が想定される内容、および物的損害の発生が想定される内容を示します。

#### 安全上必ずお守りください ■



- ●この商品は防爆構造ではありませんので、引火性または爆発性ガス、液体の環境下では使用しないで下さい。
- ●この商品の光源は可視光半導体レーザを使用しています。●この商品は分解したときに自動的にレーザ放射を停止する機能を備えておりませんので、分解・改造をしないで下さい。
- 人体への障害・火災・感電の原因になります。
- ●レーザビームを直接覗き込んだり、周囲の人の目線高さに 設置・故意に人体にむけて照射するなどはしないで下さい。
- ●この商品の接続には専用アンプユニットを使用して下さい、 他のものを接続しますと事故・商品破損の原因となります。
- ●電源が入ったままの配線作業・コネクタの脱着は危険です、 必ず電源を切ってから行ってください。

この商品は人体保護を目的とした安全機器としては ご使用いただけません。

#### 使用上の注意

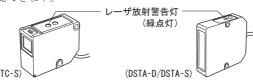


- ●次のような場所への設置は誤動作の原因となる事がありますのでご注意ください。
  - 1. ホコリ・蒸気等の多い場所。
  - 2. 腐食性ガスの発生する場所。
  - 3. 水・油等が直接飛散する場所。
  - 4. 振動・衝撃等の激しい場所。
- ●屋外・強い外乱光 (レーザ光・太陽光・白熱ランプ) が 直接受光面にあたる場所での使用は避けて下さい。
- ●電源投入時(約100ms)の過度状態でのご使用は避けて下
- ●商品個々のばらつきや、対象物の状態によって検出特性に 違いが生じることがあります。
- ●投受光面にゴミ・ほこり等の汚れがありますと正しく検出できない場合があります、また直接衝撃を与えないで下さい。

#### レーザ使用に関する注意事項

#### ■レーザ放射警告灯

レーザ放射がされていることをレーザ放射警告灯で確認していただけます、電源を入れたあと点灯し、放射されている間常時点灯します。また、専用アンプユニット側でも確認できます。



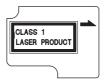
#### ■レーザラベルについて

この商品は可視光レーザビームを放射しており、JIS C6802 / IEC / FDAレーザ 安全規格のクラス 2 (II) に相当します、センサヘッド側面にはCLASS 2 / Class II を示す警告、説明ラベル(英文)をそれぞれ貼付済みです。

\*DSTC-200/-M8・/DSTA-200/-M8の投光器DSTC-D/DSTA-D及びDSTC-S/DSTA-SはFDA規格(米国へ輸出される場合)ではクラスIIですがJIS/IEC規格ではクラス1が適用されますので同梱されているラベルを張り替えて使用してください。

#### ●日本国内

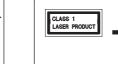






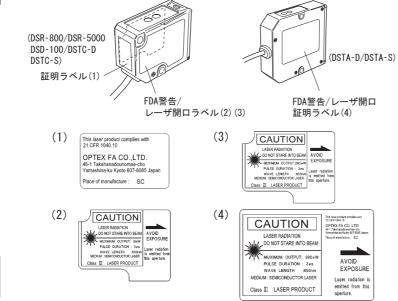






#### ●米国

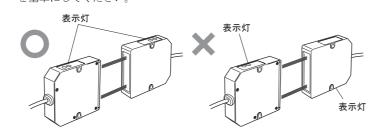
機器搭載して米国へ輸出する場合、米国のレーザ規制FDA (Food and Drug Administration) を受けます。この商品はCDRH (Center for Devices and Radiological Health) に届出済みです。詳細は別途お問い合わせください。



#### ■DSTA-200/DSTA-200-M8使用時の注意

DSTA-200・-M8を測長用途で使用される場合は次のことに注意して下さい。

- ●投光器は灰色ケーブル、受光器は黒色ケーブルに対応しています。
- ●センサの取付けは、投光ビーム中心が受光部中心に来るように設置してください。 (アンプユニットの表示値が最大になるように設置してください。)
- ●投・受光器の設置は同一方向になるようにしてください。各ラベルや表示灯を基準にしてください。



#### ┼

	同軸回/	帚反射型	同軸反射型	透過型	透過/測長型		
型式ケーブル	ns	SR-	DSD-100	DSTC-200	DSTA-200		
	D3	OIV-		投光器: DSTC-D	投光器: DSTA-D		
	800	5000		受光器: DSTC-200	受光器: DSTA-200		
M8中継型		-	-	DSTC-200-M8	DSTA-200-M8		
投光器M8		-	-	DSTC-S	DSTA-S		
受光器M8		-	-	DSTC-R	DSTA-R		
適合アンプユニット		DSA-M□□ /DSA-M□-M8 / DSA-S□□					
光源		可視光半導体レーザ 650nm					
出力		最大出	力 3mW	最大出力 390 µ W			
IEC/JIS CLASS		CLASS 2		CLASS 1			
FDA CLASS		Class II					
検出距離 Long	8m	0.5…50m	1m		2m		
*1 Standard	5m	0.3…35m	0.7m	2m	測長モード; 0.5m		
Fast	2m	0.1…20m	0.25m		(Long ,Standardのみ)		
ビームサイズ *2	約φ2mm		約φ1mm	約φ2mm	約30x2.5mm		
E-A71A *2	(距離2m)		(距離1m)	(距離2m)	(距離2m)		
繰り返し精度 *3	0. :	2mm	0.2mm	0.2mm	0.3mm		
表示灯	レーザ放射表示灯:緑色 出力表示灯:橙色						
使用周囲温度・湿度	-10~+55℃/35~85%RH (氷結・結露しないこと)						
保管周囲温度·湿度	-25~+70°C/35~85%RH (氷結・結露しないこと)						
使用周囲照度	3,000 lx (白熱ランプ) 10,000 lx (太陽光)						
耐振動	10~55Hz 複振幅1.5mm X, Y, Z各方向2時間						
保護構造	IP67						
材質	F	PC (ケース,カバー)		PMMA / ガラス (前面窓)			
		45g					

\*1 DSD-100 : 200x200mm 白紙 (90%)にて

DSR-800 : MP-45リフレクタ (付属) にて DSR-5000 : P250Fリフレクタ (付属) にて

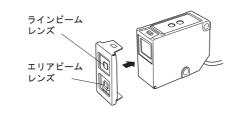
\*2 中心強度の1/e² (13.5%) で定義しています。規定のスポットサイズ以外にも漏れ光が あり対象物の周囲に反射率の高いものがある場合その影響を受ける場合があります。

- \*3 検出軸に直角方向(2mまで)
- \*4 DSTC-200 · DSTA-200は投・受光器込みの質量です。
- \* M8中継型は投光器・受光器のみの交換が可能です。

#### 付属品・その他 ■

#### ■レンズアタッチメント(型式 BL-W130L-1:オプション)

DSR-800・DSR-5000 にアタッチメントを取り付けて、ラインビーム・エリアビームの2種で検出が可能です、ご使用になるビーム形状レンズと光軸をあわせて取り付けてください。



= / \ / \ / \ /	約40 x 1mm
ラインビーム	(距離300mm)
-11712 )	約35 x 35mm
エリアビーム	(距離300mm)

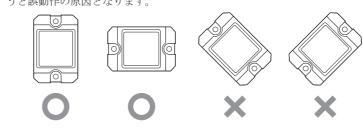
\*製品個々のばらつきによりビーム形状に違いが生じることがあります。 \*DSD-100には適しません、またDSTA-200・M8/DSTA-Sに 取り付けることはできません。

#### ■MP-45リフレクタ (DSR-800・DSR-5000に付属)

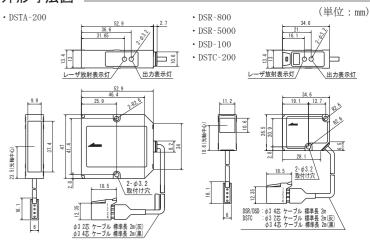
- ●使用上の注意
- 1. 清掃される場合はエアで吹き飛ばすかやわらかい布で軽くふき取ってください。 シンナー、ベンジン、灯油類は使用しないでください。
- 2. 反射面を強く押したり、直接衝撃を与えたりしますと、プリズムが破損し 性能の低下が起こる恐れがあります。
- 3. 屋外や油・水が飛散する環境下での使用は避けてください。

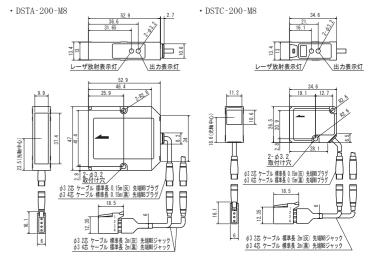
#### ●取り付け方法

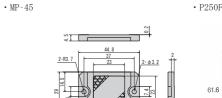
取り付けは下図を参考に正しい方向で使用してください、誤った取り付けを行うと誤動作の原因となります。

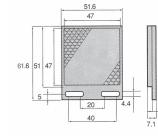


#### 外形寸法図 ■



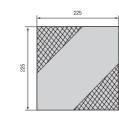


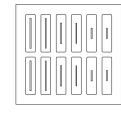




・MP-225(フリーカット)

・BL-W130L-2[DSTA-200用スリット]





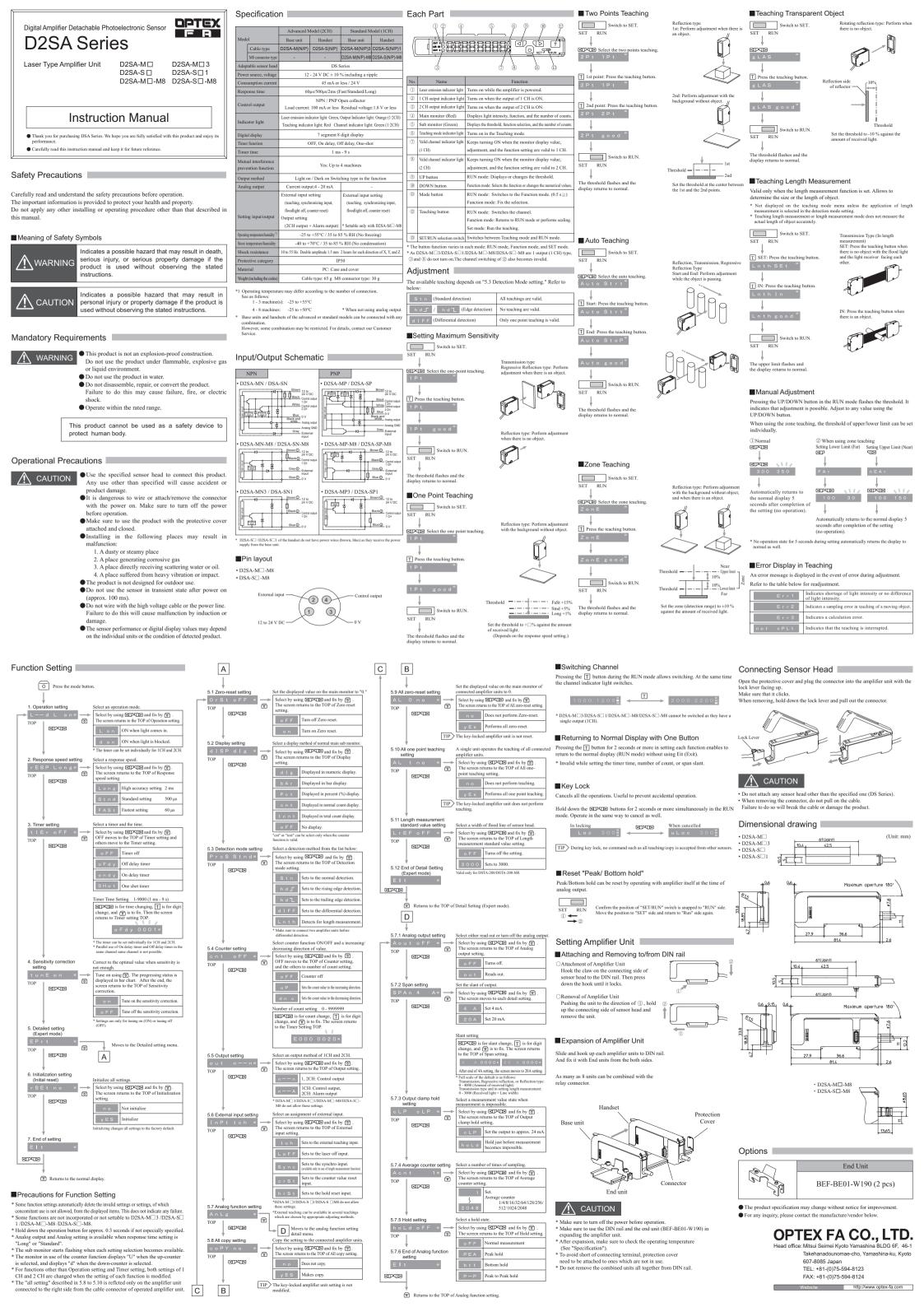
- 製品の仕様は改良のため予告なく変更する事があります。
- 製品に関するお問い合わせ、御意見等は製造・発売元の下記まで御連絡下さい。

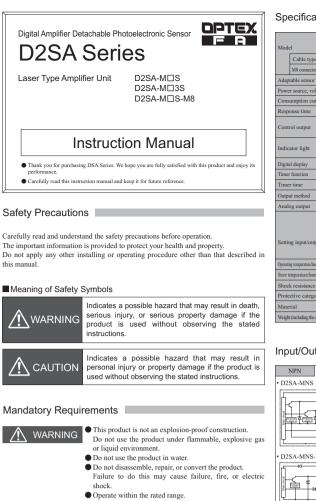
### オステックス・エフエー株式会社

本 社 〒607-8085 京都市山科区竹鼻堂ノ前町46-1 三井生命京都山科ビル6F TEL(075)504-8123 FAX (075)594-8124 東京営業所 〒160-0023 東京都新宿区西新宿6141 新宿グリーンタワービル27F TEL(03)3344-5770 FAX (03)3344-3367

オプテックス・エフエーホームページ http://www.optex-fa.jp

ittp://www.optex-ia





This product cannot be used as a safety device to

product damage.

It is dangerous to wire or attach/remove the connector

before operation.

• Make sure to use the product with the protective cover

●Installing in the following places may result in

A dusty of steamy place
 A place generating corrosive gas
 A place directly receiving scattering water or oil.

4. A place suffered from heavy vibration or impact.

The product is not designed for outdoor use.

Do not use the sensor in transient state after power on

Do not wire with the high voltage cable or the power line.
 Failure to do this will cause malfunction by induction or

The sensor performance or digital display values may depend on the individual units or the condition of detected product.

Select by using DDD and fix by .
The screen returns to the TOP of Operation sett

L on ON when light comes in.

d on ON when light is blocked.

Select by using DDD and fix by .
The screen returns to the TOP of Response

Long High accuracy setting 2 ms

Select by using DDD and fix by 0.

OFF moves to the TOP of Timer setting and others move to the Timer setting.

Timer Time Setting 1-9000 (1 ms - 9 s)

STOCKS is for time changing, T is for digit change, and 5 is to fix. Then the screen returns to Timer setting TOP.

o F d y 0001=

rect to the optimal value when sensitivity is

Tune on using . The progressing status is displayed in bar chart. After the end, the

Moves to the Detailed setting menu.

Select by using and fix by . The screen returns to the TOP of Initializatio setting.

→ F F Tune off the sensitivity co

Α

500 μs

S t n d Standard setting

F A S t Fastest setting

Select a timer and the time

o F F Timer off

o F d y Off delay timer

ondy On delay timer

S H o t One shot timer

Α

OrSt oFF =

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with the power on. Make sure to turn off the power

CAUTION Use the specified sensor head to connect this product.

Any use other than arrange to the connect this product.

attached and closed.

(approx. 100 ms).

damage.

Function Setting

O Press the mode button

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2. Response speed of FESP Long =

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4. Sensitivity correction setting

Detailed setting (Expert mode)

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Initialization setting
 (Initial reset)

rSEt no =

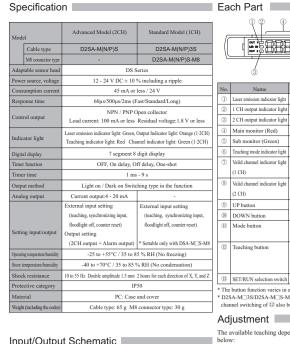
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■Precautions for Function Setting

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1. A dusty or steamy place

Operational Precautions



ard Model (1CH)	ſſ	Our Pointing		SI				
SA-M(N/P)3S	\l			⊴				
A-M(N/P)S-M8	361- 1000 1							
		3	9 9 9					
a ripple				T				
	No.	Name	Function	2				
d/Long)	0	Laser emission indicator light	Turns on while the amplifier is powered.					
or	2	1 CH output indicator light	Turns on when the output of 1 CH is ON.					
oltage:1.8 V or less	3	2 CH output indicator light	Turns on when the output of 2 CH is ON.	Ι				
or light: Orange (1-2CH)	4	Main monitor (Red)	Displays light intensity, function, and the number of counts.	2				
r light: Green (1-2CH)	(5)	Sub monitor (Green)	Displays the threshold, function selection, and the number of counts.					
v	6	Teaching mode indicator light	Turns on in the Teaching mode.	2				
e-shot	7	Valid channel indicator light	Keeps turning ON when the monitor display value,					
		(1 CH)	adjustment, and the function setting are valid to 1 CH.					
the function	8	Valid channel indicator light	Keeps turning ON when the monitor display value,					
- me ranetion		(2 CH)	adjustment, and the function setting are valid to 2 CH.	SI				
nput setting	(9)	UP button	RUN mode: Displays or changes the threshold.					
synchronizing input,	00	DOWN button	Function mode: Selects the function or changes the numerical values.	Th				
off, counter reset)	(1)	Mode button	RUN mode: Switches to the Function mode. (0.5 s≥)	dis				
			Function mode: Fix the selection.					
nly with DSA-M□S-M8	02	Teaching button	RUN mode: Switches the channel.					
o freezing)			Function mode: Returns to RUN mode or performs scaling.					
ondensation)			Set mode: Run the teaching.					
th direction of X, Y, and Z	03	SET/RUN selection switch	Switches between Teaching mode and RUN mode.	_				
	* The button function varies in each mode: RUN mode. Function mode and SET mode.							
	* The button function varies in each mode: RUN mode, Function mode, and SET mode  * D2SA-M 3S/D2SA-M S-M8 are 1 output (1 CH) type, 3 and 8 do not turn on.Th							
ype: 30 g	chai	nnel switching of @ also b	pecomes invalid.	SI				
	Ad	justment ===						
		available teaching dep	ends on "5.3 Detection Mode setting." Refer to	A				

All teachings are valid

Only one point teaching is valid.

S t n (Standard detection)

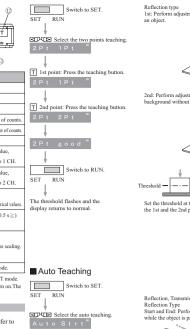
d [ F F (Differential detection)

1 P t

1Pt good

hd \_ / hd \_ (Edge detection)

■Setting Maximum Sensitivity Switch to SET.



Auto Strt

Auto good

Switch to RUN

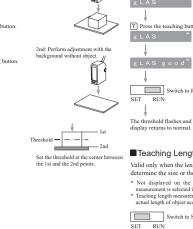
■Zone Teaching

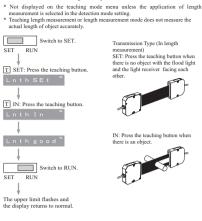
Switch to SET.

Select the zone teaching

T End: Press the teaching buttor

■ Two Points Teaching





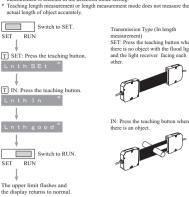
■Teaching Transparent Object

Switch to SET.

Switch to RUN

■Teaching Length Measurement Valid only when the length measurement function is set. Allows to determine the size or the length of object.

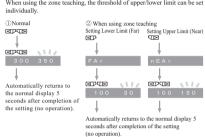
Set the threshold to -10 % against the amount of received light.



#### ■ Manual Adjustment

Pressing the UP/DOWN button in the RUN mode flashes the thi

When using the zone teaching, the threshold of upper/lower limit can be set individually

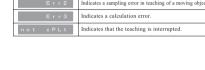


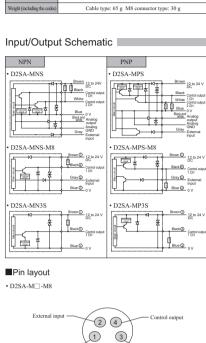
\* No operation state for 5 seconds during setting automatically returns the display to

#### ■Error Display in Teaching

An error message is displayed in the event of error during adjustment Refer to the table below for readjustment.

Indicates shortage of light intensity or no different of light intensity. Indicates a sampling error in teaching of a moving obj Indicates a calculation error.





Select by using DDD and fix by . The screen returns to the TOP of Zero reset setting

Select a display method of normal main sub me

Select by using and fix by The screen returns to the TOP of Display

Select a detection method from the list below Select by using DDD and fix by The screen returns to the TOP of Detection mode setting.

elect counter function ON/OFF and a increcereasing direction of value.

Select by using DD D and fix by OFF moves to the TOP of Counter setting, and the others to number of count setting.

change, and sis to fix. The screen returns to the Timer Setting TOP.

E000 0020=

et an output method of 1CH and 2CH.

Select by using Delto and fix by .
The screen returns to the TOP of Output setting.

h r S t Sets to the hold reset input.

Sets to the external teaching input

ets to the laser off input

Sets to the synchro input.

Sets to the counter value reset input.

Moves to the analog function setting detail menu.

n — A 1CH: Control output, 2CH: Alarm output

Displayed in numeric display

Displayed in percent (%) displa

Displayed in normal count display

Sets to the normal detection

Sets to the rising edge detection

Sets to the trailing edge detection

Detects for length measurement

Sets the count value to the increasing direction

splayed in bar display

Turn off Zero reset

oFF

dIg

cnt

tont

Stn

hd』

hdl

Lnth

u P

6

0

Sync

crSt

D

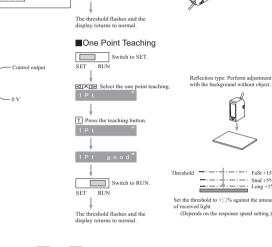
ada a

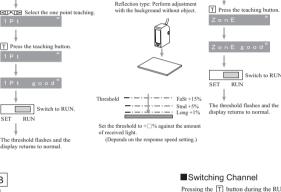
**BY** 

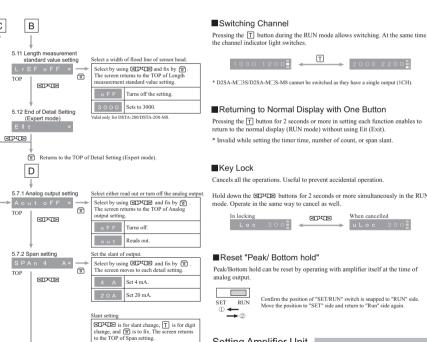
В

С

o F F No display







4 A 0000= 20 A 0000=

After end of 4A setting, the screen moves to 20A setting.

Full scale of the default is as follows:

Transmission, Regressive reflection, or Reflection type:

0.4000 (Amount of section dishe).

Transmission, Regressive 10 - 4000 (Amount of received light)
Transmission type and in setting length
0 - 3000 (Received light – Line width)

Select a measurement value state when measurement is impossible.

Select by using DD and fix by The screen returns to the TOP of Output clamp hold setting.

o L P Set the output to approx. 24 mA

h o L d Hold just before measurement becomes impossible.

Select by using DID and fix by The screen returns to the TOP of Average

Select by using DDD and fix by of The screen returns to the TOP of Hold setting

o F F Normal meas

P E A Peak hold

b t t Bottom hold

P - P Peak to Peak hold

Select a hold state

Returns to the TOP of Analog function setting.

1/4/8/16/32/64/128/256 512/1024/2048

5.7.3 Output clamp hold

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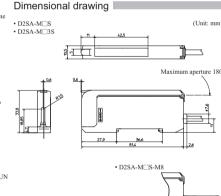
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5.7.6 End of Analog function

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#### Options



Setting Amplifier Unit

■Attaching and Removing to/from DIN rail Attachment of Amplifier Unit Hook the claw on the connecting side of sensor head to the DIN rail. Then press down the hook until it locks.

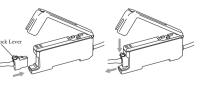
○ Removal of Amplifier Unit
Pushing the unit to the direction of ①, hol
up the connecting side of sensor head and
remove the unit.



#### Connecting Sensor Head

Open the protective cover and plug the connector into the amplifier unit with the

When removing, hold down the lock lever and pull out the connector



### CAUTION

Do not attach any sensor head other than the specified one (DS Series).
When removing the connector, do not pull on the cable.
Failure to do so will break the cable or damage the product.

 The product specification may change without notice for improvement. For any inquiry, please contact the manufacture/vendor below

## OPTEX FA CO., LTD.

ead office: Mitsui Seimei Kyoto Yamashina BLDG 6F, 46-1 Takehanadounomae-cho, Yamashina-ku, Kyoto 607-8085 Japan TEL: +81-(0)75-594-8123 FAX: +81-(0)75-594-8124

## S-MK. \*Hold down the operation button for approx. 0.3 seconds if not especially specified. \*Analog output and Analog setting is available when response time setting is "Long" or "Standard". \*The sub monitor starts flashing when each setting selection becomes available.

Some function settings automatically delete the invalid settings or settings, of which concomitant use is not allowed, from the displayed items. This does not indicate any failure.
 Some functions are not incorporated or not settable to D2SA-M\_3S/D2SA-M\_

\* The monitor in use of the counter function displays "U" when the up-counter is selected, and displays "d" when the down-counter is selected, and displays "d" when the down-counter is selected.

For functions other than Operation setting and Timer setting, both settings of 1 CH and 2 CH are changed when the setting of each function is modified.

Website http://www.optex-fa.com